







|         | <b>Power Ratin</b> | gs             |
|---------|--------------------|----------------|
| GGW400  | Standby            | 400 kW/500 kVA |
| GGVV400 | Prime              | 360 kW/450 kVA |

## **Codes and Standards**

PRAMAC products are designed to the following standards:



BS5514 and DIN 6271



**SAE J1349** 



NFPA 37, 70, 99, 110



NEC700, 701, 702, 708



ISO 3046, 7637, 8528, 9001



NEMA ICS10, MG1, 250, ICS6, AB1



ANSI C62.41

## **ENERGY GENERATION**

PRAMAC ensures superior quality and performance by managing all aspects of production: from design to manufacturing.

PRAMAC can trace its roots back to 1966; from then onwards it has been expanding its activity in the energy and material-handling sector, continuously growing globally with a wide and flexible product range.

In the field of power generation, PRAMAC offers solutions for every kind of power supply demand: portable and industrial generators for stand by and prime power applications and mobile and towable lighting for outdoor needs.

PRAMAC operates through a wide distribution network and provides global coverage even in the most demanding markets.

# **60 Hz SPEC SHEET**

## GGW400G | 21.9L | 400kW

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

PRAMAC | Power Engineering Division

#### STANDARD FEATURES



#### **ENGINE SYSTEM**

- Oil Drain Extension
- · Heavy Duty Air Cleaner
- Fan Guard
- Stainless Steel Flexible Exhaust Connection
- Factory Filled Oil and Coolant
- · Radiator Duct Adapter (Open Set Only)
- Critical Exhaust Silencer

#### **Fuel System**

· Primary and Secondary Fuel Shutoff

#### **Cooling System**

- · Closed Coolant Recovery System
- UV/Ozone Resistant Hoses
- · Factory-Installed Radiator
- 50/50 Ethylene Glycol Antifreeze
- · Radiator Drain Extension

#### **Electrical System**

- · Battery Charging Alternator
- Battery Cables
- Battery Tray
- Rubber-Booted Engine Electrical Connections
- · Solenoid Activated Starter Motor

#### **ALTERNATOR SYSTEM**

- GENprotect™
- Class H Insulation Material
- 2/3 Pitch
- Skewed Stator
- Permanent Magnet Excitation
- Sealed Bearing
- Amortisseur Winding
- Full Load Capacity Alternator

#### **GENERATOR SET**

- Internal Genset Vibration Isolation
- · Separation of Circuits-High/Low Voltage
- Wrapped Exhaust Piping (Enclosed Only)
- Standard Factory Testing
- 1 Year Limited Warranty or 1,000 Hours
- Silencer Mounted in the Discharge Hood (Enclosed Only)

#### **ENCLOSURE (If Selected)**

- Rust-Proof Fasteners with Nylon Washers to Protect Finish
- High Performance Sound-Absorbing Material (Sound Attenuation Enclosures)
- · Gasketed Doors
- · Stamped Air-Intake Louvers
- Upward Facing Discharge Hoods (Radiator and Exhaust)
- · Stainless Steel Lift Off Door Hinges
- Stainless Steel Lockable Handles
- RhinoCoat<sup>™</sup> Textured Polyester Powder Coat Paint

#### **CONTROL SYSTEM**



#### Digital H Control Panel—Dual 4x20 Display

## **Program Functions**

- Programmable Crank Limiter
- 7-Day Programmable Exerciser
- Special Applications Programmable Logic Controller
- RS-232/485 Communications
- 3-Phase Sensing Digital Voltage Regulator
- 2-Wire Start Capability
- Date/Time Fault History (Event Log)
- Isochronous Governor Control
- · Waterproof/Sealed Connectors
- Audible Alarms and Shutdowns
- Not in Auto (Flashing Light)

- Auto/Off/Manual Switch
- E-Stop (Red Mushroom-Type)NFPA110 Level I and II (Programmable)
- Customizable Alarms, Warnings, and Events
- Modbus<sup>®</sup> Protocol
- Predictive Maintenance Algorithm
- Sealed Boards
- Password Parameter Adjustment Protection
- Single Point Ground
- 16 Channel Remote Trending
- 0.2 msec High Speed Remote Trending
- Alarm Information Automatically Annunciated on the Display

#### **Full System Status Display**

- Power Output (kW)
- Power Factor
- kW Hours, Total, and Last Run
- Real/Reactive/Apparent Power
- All Phase AC Voltage
- All Phase Currents
- Oil Pressure
- · Coolant Temperature
- Coolant Level

- Engine Speed
- Battery Voltage
- Frequency

#### **Alarms and Warnings**

- Oil Pressure
- Coolant Temperature
- Coolant Level
- Low Fuel Pressure Alarm
- Engine OverspeedBattery Voltage
- · Alarms and Warnings Time and Date Stamped
- Snap Shots of Key Operation Parameters During Alarms and Warnings
- Alarms and Warnings Spelled Out (No Alarm Codes)

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

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#### **CONFIGURABLE OPTIONS**



#### **ENGINE SYSTEM**

- O Engine Coolant Heater with Ball Valves
- O Air Filter Restriction Indicator
- O Stone Guard (Open Set Only)
- Oil Heater
- O Flexible Fuel Line

#### **ELECTRICAL SYSTEM**

- O 10A Battery Charger
- O Battery Warmer

#### **ALTERNATOR SYSTEM**

- O Alternator Upsizing
- O Anti-Condensation Heater
- O Tropical Coating (480/600V Non-Upsized Only)

#### **CIRCUIT BREAKER OPTIONS**

- O Main Line Circuit Breaker
- O Shunt Trip and Auxiliary Contact
- O Electronic Trip Breaker

#### **GENERATOR SET**

- O GenLink Communications Software (English Only)
- Extended Factory Testing (3-Phase Only)
- O 12 Position Load Center

#### **ENCLOSURE**

- O Weather Protected Enclosure
- O Level 1 Sound Attenuation
- O Level 2 Sound Attenuation
- O Level 2 Sound Attenuation with Motorized Dampers
- O Steel Enclosure
- O Aluminum Enclosure
- O Up to 321 KMH Wind Load Rating\*
- O AC/DC Enclosure Lighting Kit
- O Door Open Alarm Switch

#### **CONTROL SYSTEM**

- 21-Light Remote Annunciator
- O Remote Relay Assembly (8 or 16)
- O Oil Temperature Indicator with Alarm
- O Remote E-Stop (Break Glass-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Surface Mount)
- O Remote E-Stop (Red Mushroom-Type, Flush Mount)
- O Remote Communication Modem
- O 10A Run Relay
- $\, \circ \,$  Ground Fault Indication and Protection Functions

## **ENGINEERED OPTIONS**

#### **ENGINE SYSTEM**

- O Fluid Containment Pan
- Low Fuel Pressure System (7–11 in H<sub>2</sub>O / 1.7–2.7 kPa)

#### **ALTERNATOR SYSTEM**

O 3rd Breaker System

#### CONTROL SYSTEM

- O Spare Inputs (x4) / Outputs (x4)
- O Battery Disconnect Switch

#### **GENERATOR SET**

- O Special Testing
- O Battery Box

<sup>\*</sup>Contact factory for availability.

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

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# PRAMAC

## **APPLICATION AND ENGINEERING DATA**

## **ENGINE SPECIFICATIONS**

#### General

| Make                                | Generac                  |
|-------------------------------------|--------------------------|
| Cylinder #                          | 12                       |
| Туре                                | V                        |
| Displacement – in <sup>3</sup> (L)  | 1,336.42 (21.9)          |
| Bore – in (mm)                      | 5.03 (128)               |
| Stroke – in (mm)                    | 5.6 (142)                |
| Compression Ratio                   | 12.5:1                   |
| Intake Air Method                   | Turbocharged/Aftercooled |
| Number of Main Bearings             | 7                        |
| Connecting Rods                     | Steel Alloy              |
| Cylinder Head                       | Cast Iron – OHV          |
| Cylinder Liners                     | Cast Steel Alloy         |
| Ignition                            | Electronic               |
| Piston Type                         | Aluminum Alloy           |
| Crankshaft Type                     | Forged Steel Alloy       |
| Lifter Type                         | Solid                    |
| Intake Valve Material               | High Temp Steel Alloy    |
| Exhaust Valve Material              | High Temp Steel Alloy    |
| Hardened Valve Seats                | High Temp Steel Alloy    |
| Engine Governing                    |                          |
| Governor                            | Electronic               |
| Frequency Regulation (Steady State) | ±0.25%                   |
| Lubrication System                  |                          |
| Oil Pump Type                       | Gear                     |

## Cooling System

| Cooling System Type    | Pressurized Closed Recovery |
|------------------------|-----------------------------|
| Fan Type               | Pusher                      |
| Fan Speed – rpm        | 1,404                       |
| Fan Diameter – in (mm) | 44 (1,117)                  |

## Fuel System

| Fuel Type   | Natural Gas     |
|---|-----------------|
| Carburetor  | Down Draft      |
| Secondary Fuel Regulator  | Standard        |
| Fuel Shut Off Solenoid  | Standard (Dual) |
| Operating Fuel Pressure – in H <sub>2</sub> O (kPa)             | 11–15 (2.7–3.7) |
| Optional Operating Fuel Pressure –<br>in H <sub>2</sub> O (kPa) | 7–11 (1.7–2.7)  |

## Engine Electrical System

| System Voltage             | 24 VDC                        |
|----------------------------|-------------------------------|
| Battery Charger Alternator | Standard                      |
| Battery Size               | See Battery Index 10000016949 |
| Battery Voltage            | (2) - 12 VDC                  |
| Ground Polarity            | Negative                      |

## **ALTERNATOR SPECIFICATIONS**

Oil Filter Type

Crankcase Capacity - qt (L)

| Standard Model                      | Generac 520 mm |
|-------------------------------------|----------------|
| Poles                               | 4              |
| Field Type                          | Revolving      |
| Insulation Class – Rotor            | Н              |
| Insulation Class – Stator           | Н              |
| Total Harmonic Distortion           | <5%            |
| Telephone Interference Factor (TIF) | <50            |

Twin Full-Flow with Intercooler

31.7 (30)

| Standard Excitation                | Permanent Magnet         |  |  |  |
|------------------------------------|--------------------------|--|--|--|
| Bearings                           | Sealed Ball              |  |  |  |
| Coupling                           | Direct via Flexible Disc |  |  |  |
| Prototype Short Circuit Test       | Yes                      |  |  |  |
| Voltage Regulator Type             | Full Digital             |  |  |  |
| Number of Sensed Phases            | All                      |  |  |  |
| Regulation Accuracy (Steady State) | ±0.25%                   |  |  |  |

## INDUSTRIAL SPARK-IGNITED GENERATOR SET

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## **OPERATING DATA**

#### **POWER RATINGS - NATURAL GAS**

|                                 | Standby                    | Prime                      |
|---------------------------------|----------------------------|----------------------------|
| Single-Phase 120/240 VAC @0.8pf | 400 kW/400 kVA Amps: 1,667 | 360 kW/360 kVA Amps: 1,500 |
| Three-Phase 120/208 VAC @0.8pf  | 400 kW/500 kVA Amps: 1,389 | 360 kW/450 kVA Amps: 1,250 |
| Three-Phase 120/240 VAC @0.8pf  | 400 kW/500 kVA Amps: 1,204 | 360 kW/450 kVA Amps: 1,083 |
| Three-Phase 277/480 VAC @0.8pf  | 400 kW/500 kVA Amps: 602   | 360 kW/450 kVA Amps: 542   |
| Three-Phase 346/600 VAC @0.8pf  | 400 kW/500 kVA Amps: 481   | 360 kW/450 kVA Amps: 433   |

#### STARTING CAPABILITIES (sKVA)

## sKVA vs. Voltage Dip

|            |     |     | 277/ | 480 VAC |       |       |       |     |     |     | 208/240 | /AC   |       |       |
|------------|-----|-----|------|---------|-------|-------|-------|-----|-----|-----|---------|-------|-------|-------|
| Alternator | kW  | 10% | 15%  | 20%     | 25%   | 30%   | 35%   | kW  | 10% | 15% | 20%     | 25%   | 30%   | 35%   |
| Standard   | 400 | 387 | 581  | 775     | 968   | 1,162 | 1,356 | 400 | 345 | 570 | 835     | 1,100 | 1,450 | 1,710 |
| Upsize 1   | 555 | 457 | 686  | 914     | 1,143 | 1,371 | 1,600 | -   | -   | -   | -       | -     | -     | -     |
| Upsize 2   | 642 | 471 | 707  | 943     | 1,179 | 1,414 | 1,650 | 642 | 543 | 814 | 1,086   | 1,357 | 1,629 | 1,900 |

#### **FUEL CONSUMPTION RATES\***

## Natural Gas – ft<sup>3</sup>/hr (m<sup>3</sup>/hr)

| Percent Load | Standby       | Prime         |
|--------------|---------------|---------------|
| 25%          | 1,856 (52.6)  | 1,670 (47.3)  |
| 50%          | 2,845 (80.5)  | 2,561 (72.5)  |
| 75%          | 3,833 (108.5) | 3,450 (97.7)  |
| 100%         | 4,823 (136.6) | 4,341 (122.9) |

<sup>\*</sup> Fuel supply installation must accommodate fuel consumption rates at 100% load.

## **COOLING**

|   |  | Standby                   | Prime             |
|---|--|---------------------------|-------------------|
| Air Flow (Inlet Air Combustion and Radiator)          | ft <sup>3</sup> /min (m <sup>3</sup> /min) | 23,747 (672)              | 23,747 (721)      |
| Coolant Flow  | gal/min (L/min)                            | 211 (800)                 | 211 (800)         |
| Coolant System Capacity                               | gal (L)                                    | 20.5 (77.6)               | 20.5 (77.6)       |
| Heat Rejection to Coolant                             | BTU/hr (kW)                                | 1,187,880 (348.1)         | 1,069,092 (313.3) |
| Maximum Operating Ambient Temperature                 | °F (°C)                                    | 122 (50)                  | 122 (50)          |
| Maximum Operating Ambient Temperature (Before Derate) |  | See Bulletin <sup>1</sup> | 10000011339       |
| Maximum Radiator Backpressure                         | in H <sub>2</sub> O (kPa)                  | 0.5 (0.12)                | 0.5 (0.12)        |

## **COMBUSTION AIR REQUIREMENTS**

|   | Standby    | Prime      |
|---|------------|------------|
| Flow at Rated Power – cfm (m <sup>3</sup> /min) | 750 (21.0) | 672 (19.0) |

| ENGINE                 |                |               |               | EXHAUST                                     |              |              |              |
|------------------------|----------------|---------------|---------------|---|--------------|--------------|--------------|
|                        |                | Standby       | Prime         |   |              | Standby      | Prime        |
| Rated Engine Speed     | rpm            | 1,800         | 1,800         | Exhaust Flow (Rated Output)                 | cfm (m³/min) | 2,513 (71.1) | 2,252 (63.7) |
| Horsepower at Rated kW | hp             | 636           | 572           | Max. Allowable Backpressure                 | inHg (kPa)   | 0.75 (2.54)  | 0.75 (2.54)  |
| Piston Speed           | ft/min (m/min) | 1,680 (512.1) | 1,680 (512.1) | Exhaust Temp (Rated Output - Post Silencer) | °F (°C)      | 1,350 (732)  | 1,334 (723)  |
| BMEP                   | psi (kPa)      | 209 (1,441)   | 188 (1,296)   |   |              |              |              |

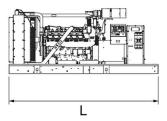
Deration – See Bulletin 10000011339 Standby – See Bulletin 10000018933 Prime – See Bulletin 10000018926

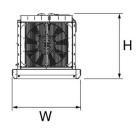
## INDUSTRIAL SPARK-IGNITED GENERATOR SET

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## **DIMENSIONS AND WEIGHTS\***

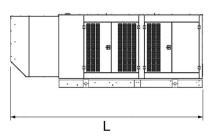


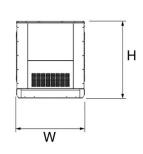




#### **OPEN SET (Includes Exhaust Flex)**

L x W x H – in (mm) 154.4 (3,923) x 71 (1,803) x 67 (1,702) Weight – lbs (kg) 8,429 (3,823)

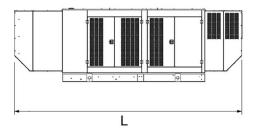


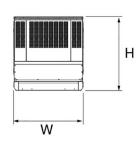


#### STANDARD ENCLOSURE

L x W x H - in (mm) 207.4 (5,268) x 71 (1,803) x 80 (2,032)

Weight - lbs (kg) Steel: 10,428 (4,730)
Aluminum: 9,298 (4,217)

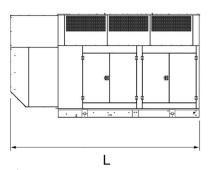


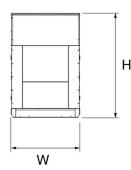


#### **LEVEL 1 ACOUSTIC ENCLOSURE**

L x W x H – in (mm) 247.5 (6,285) x 71 (1,803) x 80 (2,032)

Weight – lbs (kg) Steel: 11,211 (5,085)
Aluminum: 9,720 (4,409)





#### **LEVEL 2 ACOUSTIC ENCLOSURE**

L x W x H - in (mm) 207.4 (5,268) x 71 (1,803) x 114 (2,899)

Weight - lbs (kg) Steel: 11,759 (5,333)

Aluminum: 9,951 (4,513)

<sup>\*</sup> Specification characteristics may change without notice. Dimensions and weights are for preliminary purposes only. Please consult a PRAMAC Industrial Dealer for detailed installation drawings.